

## Page 1 of 1

All amounts are calculated in domestic currency.

es from 6/23/2016 to 6/23/2016

Total Received Quantity:	3,840.0000
Total Qty to Inspect (PO U/M):	0.0000
Total Reject Quantity:	0.0000
Total Receipt Value:	0.0000
Total Balance Due Quantity:	0.0000

## BORDEREAU D'EXPÉDITION

## SABIC POLYMERSHAPES

## Expédier à:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A 1K7

CANADA

téléphone - 1 (613)

6325200

## Facturer à:

DART AEROSPACE LTD

1270 ABERDEEN STREET

HAWKESBURY, ON, K6A 1K7

Canada

## DATE:

22-JUN-16

ENTREPÔT: MONTREAL QC - SABIC POLYMERSHAPES

1665 - 55th Avenue, Dorval, QC, H9P 2W3, CA,

## COMMANDE:

93022428

## BON DE COMMANDE:

PO31607

## MODALITÉS DE

TRANSPORT:

## PAIEMENT:

CA NET 30

## TÉL. DE LA PERSONNE-RESSOURCE:

0014005000120

## DATE DE LA

COMMANDE:

10-MAY-16

## REPRÉSENTANT:

DIXON, WADE

## F.A.B.

31282541

N° DE CONNAISSANCE TRANSPORT: COMPTAIRE SUR FRAIS DE TRANSPORT:

## JOURNEY TRSP

CUSTOMER CHOICE - REVIEW NOTES

## CATÉGORIE NUMÉRO DE PIÈCE / DESCRIPTION DE L'ARTICLE

DATE	QTE	QTE	QTE NON	UDM
D'EXPÉDITION	COMMANDEE	EXPÉDIEE	EXPÉDIEE	
22-JUN-2016	120	120	0	SH
1 12719101	LEXAN F60029			
PC SH 0.125 48X96 GY GY3778 DVTPL FR NM				
INSTRUCTIONS SPÉCIALES: C OF C REQUIRED				
Numéros de LOT:				
(120 Qté)				

REÇU EN BON ÉTAT

Signé:

Date:

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\*\*\*Rapport de fin de\*\*\*

# Certificate of Conformance

SABIC Polymershapes

1665 55<sup>th</sup> Avenue  
Dorval, Quebec,  
H9P 2W3

Date: June 21/2016

Attn: RECEIVING DEPARTMENT

To: DART AEROSPACE LTD.

Address: 1270 ABERDEEN STREET

HAWESBURY, ON K6A 1K7

Customer P.O. Number: PO31607

Sales Order No: 93022428

Manufacturer's Reference: 04928164-001

Our Reference: MTL-103911

It is hereby certified that, to the best of SABIC Polymershapes' knowledge, the product information provided below conforms to the corresponding information in the possession of SABIC Polymershapes with respect to such products. This certification and the sale of products are, unless otherwise agreed to in writing, subject to SABIC Polymershapes' standard conditions of sale. This document shall not be reproduced, except in full, without prior written approval.

Quantity	Description	Lot Number/Spec.
120 SHTS	LEXAN F60029 GY3778 SHEET .125 X 48" X 96"	SN3341 FAR 25.853F1AI

SABIC Polymershapes

By:

*Doree Kuchner*

Title:

Quality Coordinator

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# Product Quality Documentation

CERTIFICATE OF COMPLIANCE

Customer Order Number	Customer Part Number	Sales Order Number	Material, Grade and Color
MTL-103911	41204160	04928164-001	F60029 GY3778
Lot Number	Shipped From	Date Shipped	Shippers Number
SN3341	DIRECT SHIP	05/16/16	

## Specification

### PRODUCT SPEC

## Specification Originator

### SPECIALITY FILM & SHEET

## Specification Comments

IT IS HEREBY CERTIFIED THAT THE PRODUCT INDICATED ABOVE CONFORMS TO OUR STANDARD INTERNAL SPECIFICATIONS FOR THE DESIGNATED MATERIAL. THIS CERTIFICATION IS SUBJECT TO OUR STANDARD CONDITIONS OF SALE APPLYING TO PRODUCTS SOLD BY SABIC INNOVATIVE PLASTICS.

RESIN LOT NO. LVDFBT DIMENSIONS: .125 IN, 48 X 96 IN

TEST	CASE	REQUIREMENTS	RESULTS	AUD DATE	ASTM METHOD CUST CODE
		MIN	MAX		
LOT DATA:					
GAUGE		.1188	.1313	.1235	INCHES
		3.0175	3.3350	3.1369	MILLIMETER
WIDTH		48.5000	48.7500	48.6250	INCHES
		1231.9000	1238.2500	1235.0750	MILLIMETER
LENGTH		96.5000	97.0000	96.6250	INCHES
		2451.1000	2463.8000	2454.2750	MILLIMETER
REFLT 10	ILL D65 DE*	.0000	1.0000	.6166	
GLOSS	CS1 60 U TOP	1.0000	4.0000	3.0200	GLOSS UNITS
SHRINK	LEXAN	.0000	20.0000	3.0000	PERCENT
WARPAGE		.0000	.3000	.3000	INCHES
		.0000	7.6200	7.6200	MILLIMETER
SQUARE		.0000	.2500	.2500	INCHES
		.0000	6.3500	6.3500	MILLIMETER
VISUAL		PASS	PASS	PASS	
RIPPLES	DISTORTION	PASS	PASS	PASS	
DIE LINE		.0000	4.5000	4.5000	
FAA 60	EXT TIME	.0000	15.0000	1.4000	SEC
FAA 60	LENGTH	.0000	6.0000	1.3000	INCHES
		.0000	152.4000	33.0200	MILLIMETER
FAA 60	DRIP TIME	.0000	3.0000	.0000	SEC

LEE CARR

Quality Manager

If you have any questions concerning this, please contact:

PAUL VAN LAREN

Manufacturing Manager

ALEN NIEMEIER

1-905-373-3862

SABIC POLYMERSHAPES  
PETER MOGIANESI  
1665 55TH AVENUE  
DORVAL PQ H9P 2W3

# Product Quality Documentation

LETTER OF CERTIFICATION

Customer Order Number	Customer Part Number	Sales Order Number	Material, Grade and Color
MTL-103911	41204160	04928164-001	F60029 GY377B
Lot Number	Shipped From	Date Shipped	Shippers Number
SN3341	DIRECT SHIP	05/16/16	

Specification

FAR 25.853F1A1

Specification Originator

FEDERAL AVIATION ADM.

Specification-Comments

IT IS HEREBY CERTIFIED THAT THE PRODUCT INDICATED ABOVE CONFORMS TO THE SPECIFICATION LISTED HEREIN FOR THE DESIGNATED MATERIAL. THIS CERTIFICATION IS SUBJECT TO OUR STANDARD CONDITIONS OF SALE APPLYING TO PRODUCTS SOLD BY SABIC INNOVATIVE PLASTICS.

RESIN LOT NO. LVDFBT DIMENSIONS: .125 IN, 48 X 96 IN

TEST	CASE	REQUIREMENTS	RESULTS	AUD DATE	ASTM METHOD CUST CODE
LOT DATA:		MIN	MAX		
FAA 60	EXT TIME	.0000	15.0000	1.4000	SEC
FAA 60	LENGTH	.0100	6.0000	1.3000	INCHES
		.2540	152.4000	33.0200	MILLIMETER
FAA 60	DRIP TIME	.0000	3.0000	.0000	SEC

LEE CARR

Quality Manager

If you have any questions concerning this, please contact:

PAUL VAN LAREN

Manufacturing Manager

ALAN NIEMEIER

1-905-373-3862

SABIC POLYMERSHAPES  
PETER MOGIANESI  
1665 55TH AVENUE  
DORVAL PQ H9P 2W3

# MATERIAL RECEIPT INSPECTION FORM

MATERIAL MLEXS. 125-F60029-04

PO BATCH NO PO 31607/135074

DATE 16/06/24

MATERIAL CERT REC'D yes  
 QUANTITY RECEIVED 120 Sheets  
 QUANTITY INSPECTED 120 Sheets  
 QUANTITY REJECTED 0

THICKNESS ORDERED .125  
 THICKNESS RECEIVED .128  
 SHEET SIZE ORDERED 4x8  
 SHEET SIZE RECEIVED 4x8

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	Lexan F60029 GY 3778
CORRECT THICKNESS	(Y) N	.128
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	
CORRECT REF # TO LINK CERT	(Y) N	PO 31607
CORRECT MATERIAL IDENTIFICATION	(Y) N	MLEXS. 125-F60029-04
CORRECT M# ON THE MATERIAL	(Y) N	135074
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS DUROMETER READING				

testers located in the Quality Office

## QC 18 INSPECTION

## ENGINEERING SIGNOFF (if required)

INSPECTED BY 48 PD.  
9-89  
 DATE 16/06/24

SIGNED OFF BY \_\_\_\_\_  
 DATE \_\_\_\_\_

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO31607**

Purchase Order Date 3/4/2016

PO Print Date 3/4/2016

Page Number 1 of 2

**Order From :**  
SABIC POLYMERSHAPES  
1290 OLD INNES ROAD  
UNIT 713  
OTTAWA, ONTARIO K1B 5M6  
CANADA

VU-SAB001

**Ship To :** DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

E-MAILED

MAR 07 2016

**Contact Name**  
**Vendor Phone** 613-745-7043  
  
**Ship To Contact**  
**Ship To Phone**  
**Ship Via:** Journey Freight collect  
**Ship Acct:**

**Buyer** Chantal Lavoie  
**Customer POID**  
**Customer Tax #** 10127-2607  
**Terms** Net 30  
**Currency** USD  
**FOB** Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	MLEXS.125-F60029-04	GE PLASTICS LEXAN SHEET	6/24/2016		3,840.00	\$6.50	\$24,960.00
			Yes 6/24/2016		sf		
		Material: GE Plexiglass Lexan Sheet, Color code:04 GY3778 Dark Grey, Texture F60029 Heavy Haircell/Cobb					
	MLEXS.125-F60029-04		11/24/2016		3,840.00	\$6.50	\$24,960.00
			11/24/2016		sf		
		Material: GE Plexiglass Lexan Sheet, Color code:04 GY3778 Dark Grey, Texture F60029 Heavy Haircell/Cobb					

SP 16-6-22

**Line Total:** \$49,920.00

Note:

3/4/2016



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID PO31607

Purchase Order Date 3/4/2016

PO Print Date 3/4/2016

Page Number 2 of 2

**Order From :**

VU-SAB001

SABIC POLYMERSHAPES  
1290 OLD INNES ROAD  
UNIT 713  
OTTAWA, ONTARIO K1B 5M6  
CANADA

**Ship To :** DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**Contact Name**

**Vendor Phone**

613-745-7043

**Ship To Contact**

**Ship To Phone**

**Ship Via:**

Journey Freight collect

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

Net 30

**Currency**

USD

**FOB**

Destination-Collect

2	71401-45	PROCUREMENT QUALITY CLAUSES	6/24/2016	1.00	\$0.00	\$0.00
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No

Procurement Quality Clauses

11/24/2016

A005 RIGHT OF ENTRY

A017 RAW MATERIAL IDENTIFICATION (AS  
APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A040 NOTIFICATION OF QUALITY ESCAPE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENTS

**Line Total:** \$0.00

**PO Total:** \$49,920.00

**Note:** Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

**Change Nbr:** 1

**Change Date:** 3/4/2016